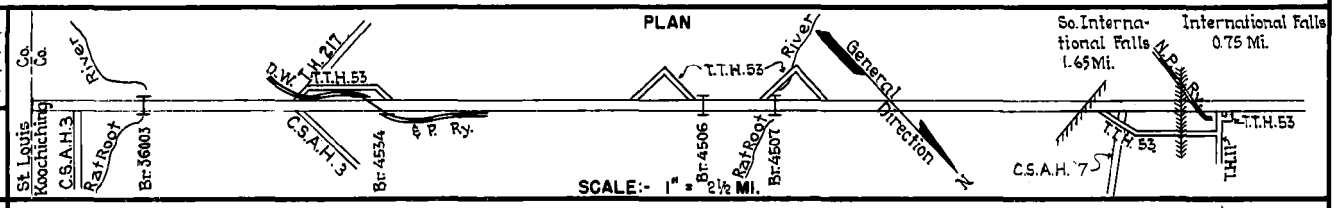
PREPARED BY
HIGHWAY PLANNING SURVEY
IN COOPERATION WITH
U. S. PUBLIC ROADS ADMINISTRATION

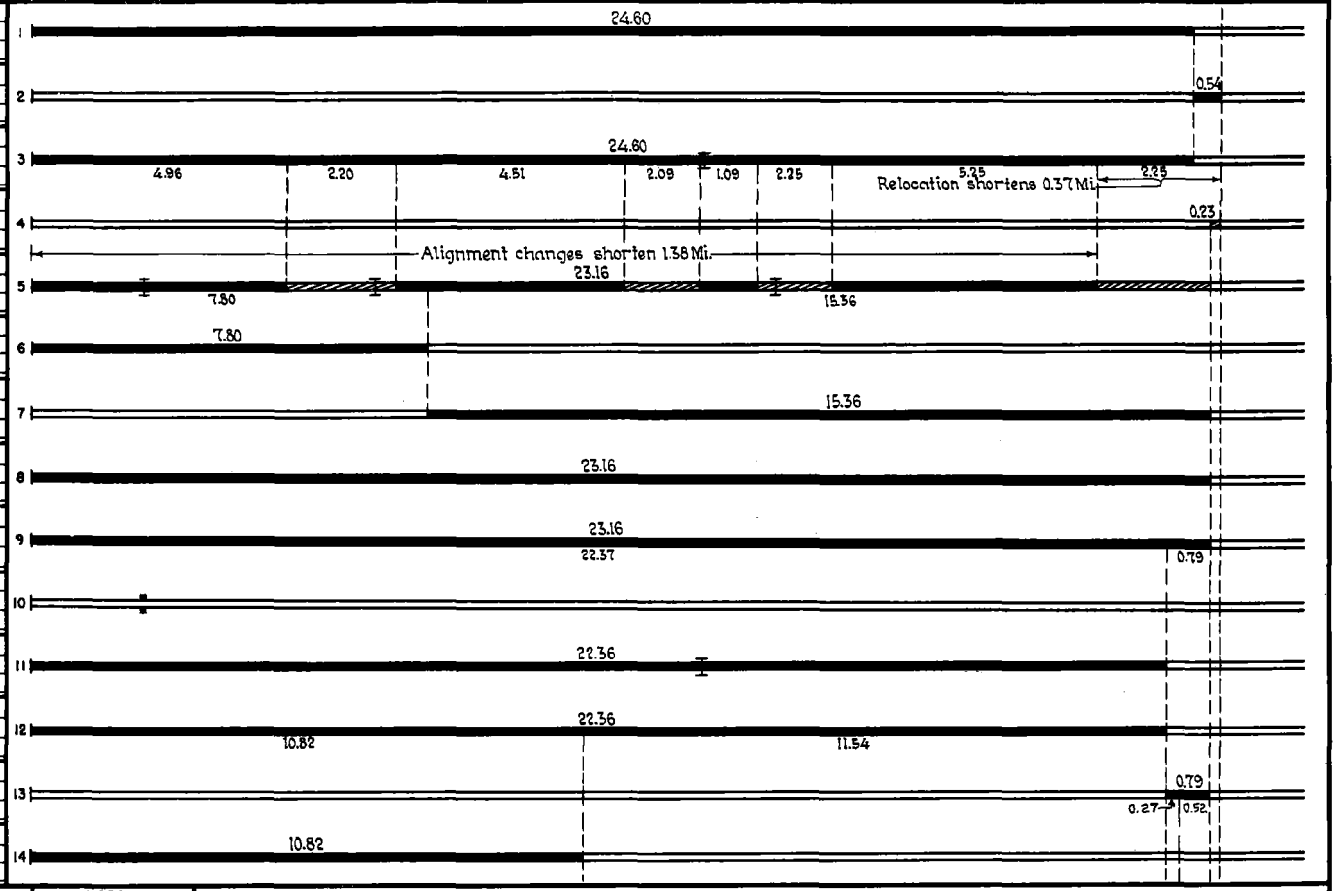
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 3608
TRUNK HIGHWAY 53
COUNTY Koochiching
District 1B

LIMITS: E. Co. Line – S. Jct. T.H. 11 in International Falls.

YEAR BUILT	PROJECT Nº	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS	CODE Nº
		Grading	20'		No Record of Constr.	
		Concrete	V.W.			
		Br. 3964	20'		150' W.P.T.	
1922		Gravel	20'	2"		
					Maint. Dept.	
1926	53=11-9	Concrete	36'		Not used until 1927.	
		Grading	32'			
1927	53=11-28A & B	Br. 4507 & 3967	23 & 20		75' L.T. & 40' L.T.	
		Br. 4534.	23		120' C.S.-0H.	
1926	(1) 53=11-28A	Gravel	26'	2½"	1200 C.Y./Mile.	
1927	53=11-28A & B	Gravel	26'	1½"	800 C.Y./Mile.	
1929	53=11-28A & B.	Gravel	26'	6"	2200 C.Y./Mile.	
1929	(2) 53=11-28 A & B	Oil Tr Gravel	26-32'	1½"	10082 Gal./Mile.	
					Maint. Dept.	
1931	53=11-28A	Br. 3967	23'		40' L.T.	
					Br. Widening.	
		Stab. Gravel Base	28'	3"-9"	Method Nº 2.	
1936	53=11-28A & B	Stab. Gravel Surf.	28	3"	Method Nº 2.	
		Br. 4506 (3)	27'		20' B.S.	
1936	53=11-28A & B	Mixed Bituminous	26'	1½"		
					Maint. Dept.	
					20' Width of 4" Slab	
1937	53=11-28C	Concrete	20'	9"-7"-9"	Grav. Surf. placed on	
					each side of slab.	
1939	3608-02	Plant Mix Bituminous	22'	1½"		





YEARS FROM	YEARS TO	TOTAL MILES	UNINCORPORATED RDWY. MI.	UNINCORPORATED BR. MI.	INCORPORATED RDWY. MI.	INCORPORATED BR. MI.	RURAL RDWY. MI.	RURAL BR. MI.	URBAN RDWY. MI.	URBAN BR. MI.
1921	1926	25.14	21.85	0.00	3.29	0.00	23.85	0.00	1.29	0.00
1927	1935	23.39	20.42	0.05	2.92	0.00	22.59	0.05	0.75	0.00
1936	1939	23.38	20.41	0.05	2.92	0.00	22.58	0.05	0.75	0.00
1940	1949	23.38	20.41	0.05	2.92	0.00	20.41	0.05	2.92	0.00
1950	1955	23.37	20.40	0.05	2.92	0.00	20.40	0.05	2.92	0.00
1956	1965	22.73	20.28	0.05	2.40	0.00	20.28	0.05	2.40	0.00
1964		22.73	20.27	0.06	2.40	0.00	20.27	0.06	2.40	0.00

REMARKS: Layout is to scale as of 1936.

(1) This portion gravelled in December 1926. Grading contract not completed until 1927. (2) This work not done under these project numbers but lies within the limits of these projects. (3) Bridge built by maintenance crew Nº 1.

PREPARED BY
HIGHWAY PLANNING SURVEY
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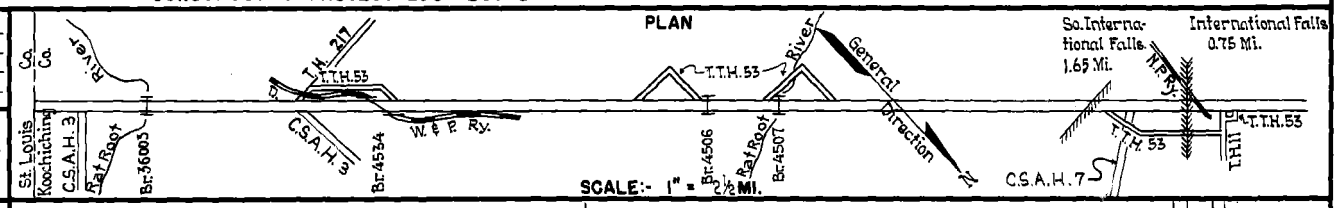
U. S. PUBLIC ROADS ADMINISTRATION

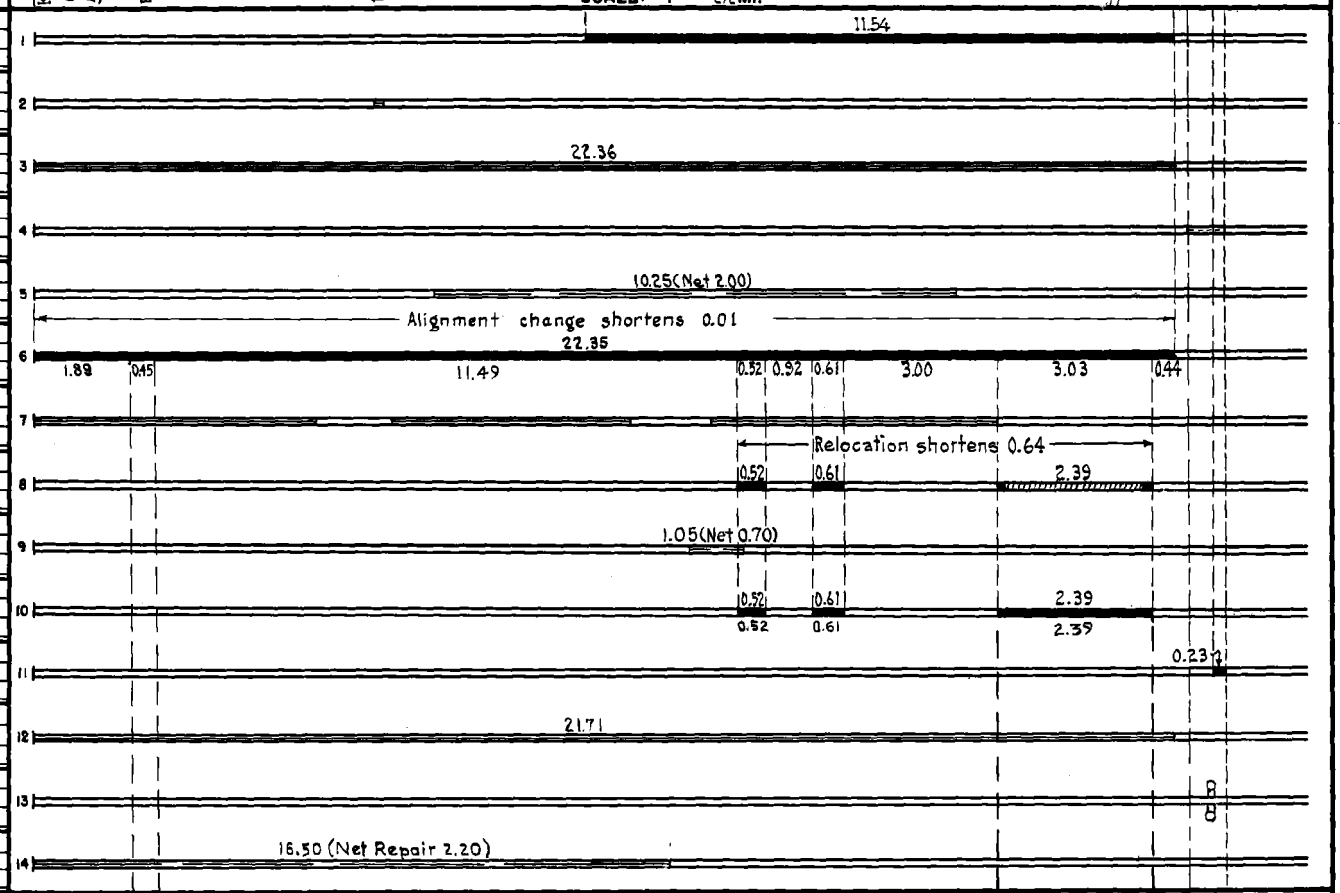
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 3608
TRUNK HIGHWAY 53
COUNTY Koochiching
DISTRICT 18

LIMITS: E. Co. Line-S.Jct. T.H.11 in International Falls.

YEAR BUILT	PROJECT Nº	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS	CODE Nº
C 1940	3608-03	Plant Mix Bituminous	22'	1½"		
C 1942	A.F.E.47	Crib Wall			At west end of Br.4534.	
M 1945	A.F.E.5	Bit. Seal Coat	22'		RC-3, 3055 Gal./Mi. Agg. 89 C.Y./Mi. Maint. Div.	
C 1948	3608-08	Widening Concrete	8-24	8"	0.76 Mi. Widened to 44'	
M 1949	A.F.E. 4	Spot Treat. Bit. Surf. Repair	24'		MC-3&SC3 19032 Gal. Agg. 1095 C.Y.	
C 1950	3608-11	Plant Mix Bit.	22'	1¼" added	0.19 Mi. Grading & Base at Ericsburg	
M 1951	A.F.E. 28	Shoulder Regravel-ing			2436 C.Y.	
C 1956	3608-12	Grading Bit. Stab. Base Mixed Bit.	40' 40' 26'	 5" 1"	 On 12" Grav. Sub-base	
M 1957	A.F.E.604	Spot Treat Bit. Surf. Repair	24'		MC-2, 5368 Gal. Agg. 462 Tons	
C 1958	3608-16	Plant Mix Bit.	24'	1¼" added		
C 1958	3608-15	Plant Mix Bit.	44'	3"	on old concrete	
M 1960		Light Bit. Seal	23'		RS-1, 36897 Gal. Agg. 1324 C.Y.	
C 1962	3608-18	Traffic Signals				
M 1963		Spot Treat Bit. Surf. Repair	24'	1"	MC-2, 18807 Gal. Agg. 1557 C.Y.	





YEARS FROM	YEARS TO	TOTAL MILES	UNINCORPORATED RDWY. MI.	UNINCORPORATED BR. MI.	INCORPORATED RDWY. MI.	INCORPORATED BR. MI.	RURAL RDWY. MI.	RURAL BR. MI.	URBAN RDWY. MI.	URBAN BR. MI.

REMARKS: See Sheet Nº 1.

FORM R.L.-7 REV. 3-58

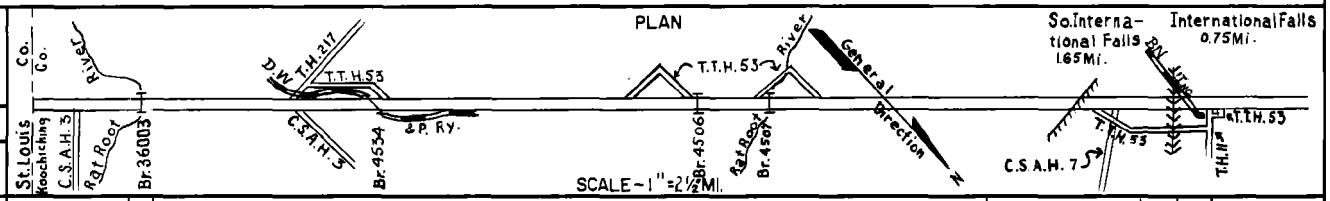
PREPARED BY
TRAFFIC AND PLANNING DIVISION
IN COOPERATION WITH
U.S. DEPARTMENT OF COMMERCE
BUREAU OF PUBLIC ROADS

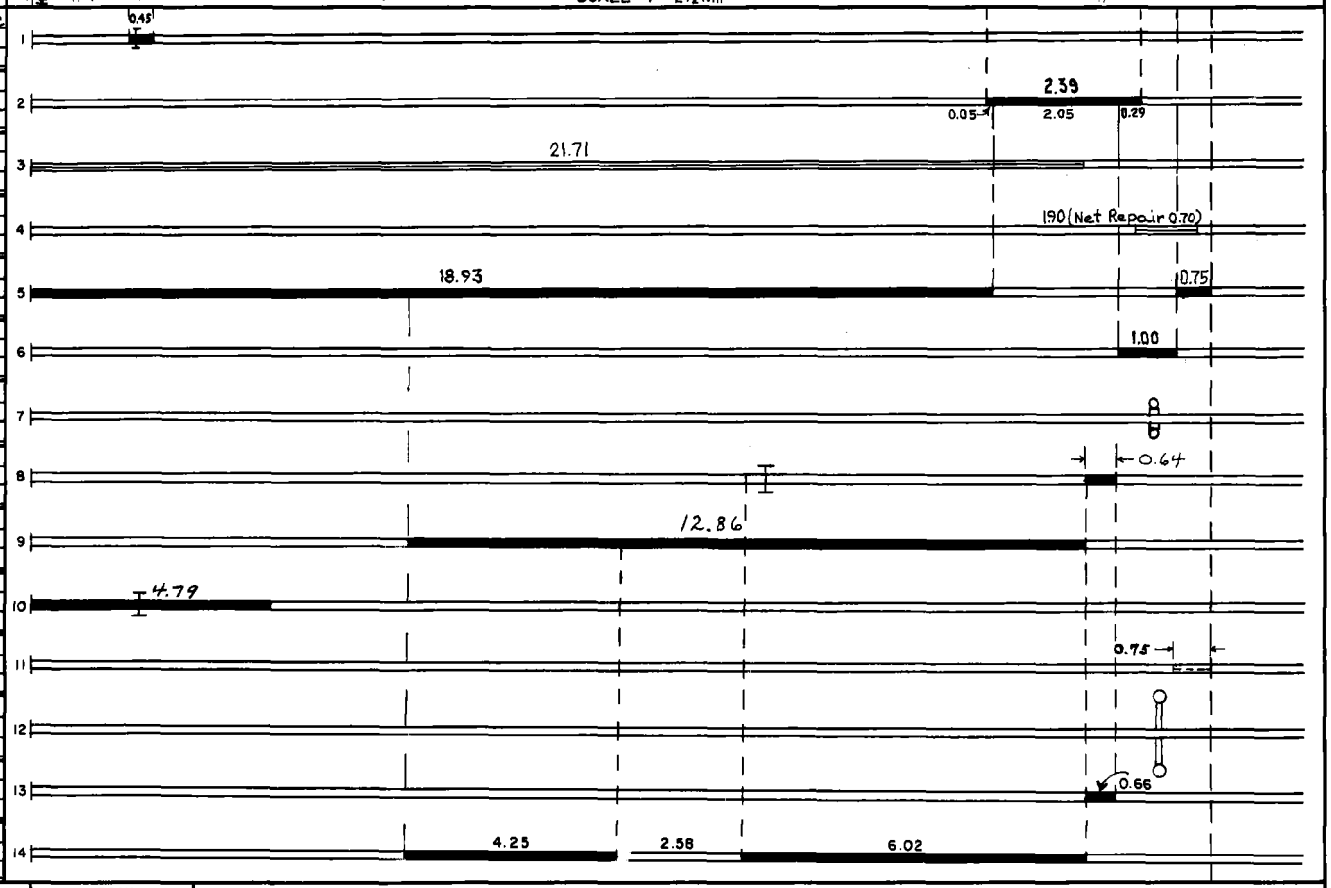
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 3608
TRUNK HIGHWAY 53
COUNTY Koochiching
DISTRICT 1B

LIMITS: E. Co. Line - S. Jct. T.H. 11 in International Falls

YEAR BUILT	PROJECT Nº	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS
C		Grading, Sub-base			14" Sand gr. Sub-base
1964	3608-19	Gr. & Rd. mix Bitbase		5" & 2"	
	3608-36003	Br. 36003	40'		100' B.S.-O.H.
C	C				
1964	By Maint.	Plant mix Bit.	24'	1½"	over surf. inplace
1965		Gravel Shoulders			8' Rt. & Lt.
M					CRS-1 Bit. 36,488 Gal.
1967	C	Bit. Seal Coat	24'		FA-1 Agg. 1,323.1 C.Y.
M					MC 250-560 Gals
1969	SF	Bit. Surf. Repair	24'	1"	Agg. 365 Tons
C		Plant Mix Bit. overlay	44'	5/8"	0.75 mi. International Falls
1971	3608-23	Plant Mix Bit. overlay	22-24'	1½"	
C					
1971	3608-22	Plant Mix Bit.	24-48'	3"	So. Int'l. Falls
C					
1974	-26	TRAFFIC SIGNALS			AT 11TH ST
C		BIT. OVERLAY	24'	3"	SO. INT. FALLS
1978	3608-29	BR #36005			108' REPL BR 4507
	RF(U)011-2(33)				
C		SHOULDER WIDENING			
1978	3608-27	GRADING, BIT. SURF.	24'	3"	JCT. CSAH 29 N.W.
	RF(U)-011-2(33)				OF RAY
C		BIT. SURF. BIT SHOULDERS			BRIDGE REPAIR
1978	3608-30	GRADING & REPAIR	24'	3" & 6"	45.7' x 100.3'
	F011-2(36)	BR #36003			
M					
1979	3608-36	BIT. RESURFACING	48'	3/4"	AC SP2361 1068 TON
C					
1980	3608-35	TRAFFIC CONTROL			AT 17TH ST. IN
	F011-2(38)	SIGNALS			S. INT'L. FALLS
C					
1983	3608-37	Bit. Surfacing	24'	2½"	
		Bit. Shoulders	Var.	2½"	
C					
1983	3608-38	Bit. Surfacing	24'	2½"	
		Bit. Shoulders	Var.	2½"	





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REMARKS:

Mn/DOT 29450 (4-76)
FORM RL-7

PREPARED BY
BUREAU OF POLICY & PLANNING
IN COOPERATION WITH
U.S. DEPARTMENT OF TRANSPORTATION-FEDERAL HIGHWAY ADMINISTRATION

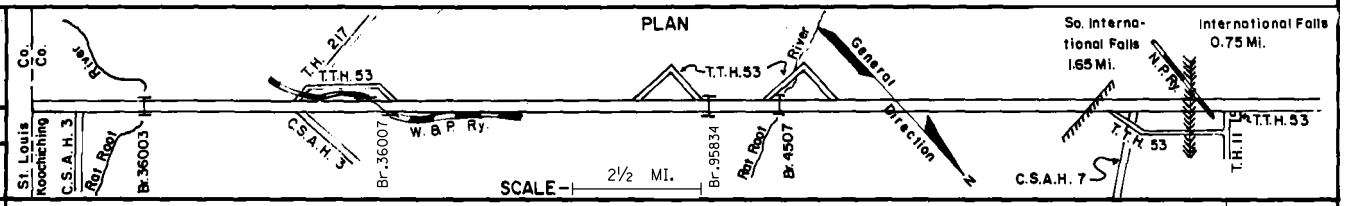
STATE OF MINNESOTA
DEPARTMENT OF TRANSPORTATION
CONSTRUCTION PROJECT LOG RECORD

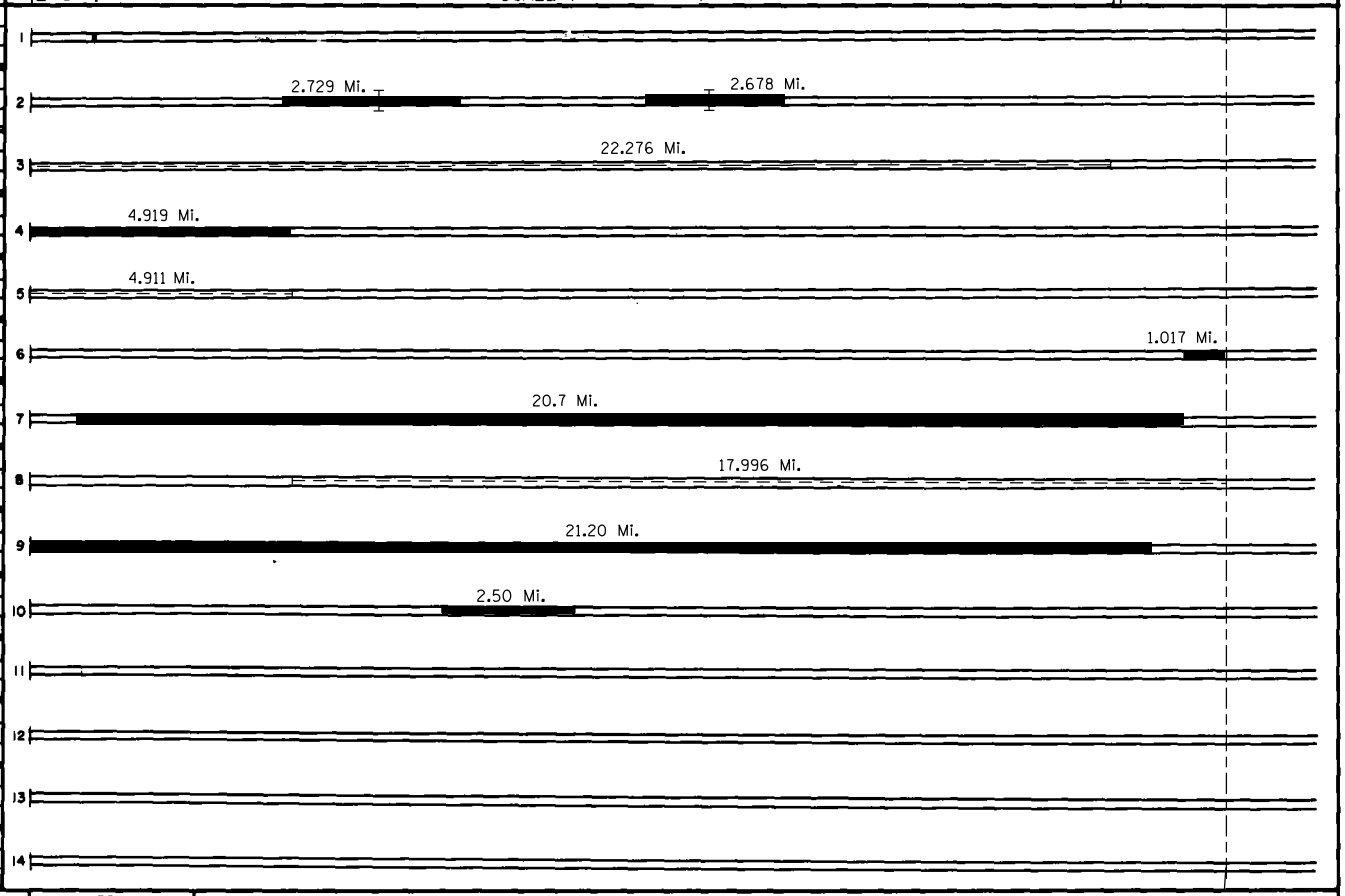
CONTROL SECTION 3608
TRUNK HIGHWAY 53
COUNTY Koochiching
DISTRICT 1B

LIMITS: E. Co. Line - S. Jct. T.H. 11 in International Falls

Ref. Pt. 141+00.267 - 163+00.968

YEAR BUILT	PROJECT №	DESCRIPTION: TYPE	WIDTH	THICKNESS	REMARKS
M 1984	SF	Spot Bit. Overlay	44'	1 1/2"	Sp. 2331 988 Tons
C 1987	3608-31	Grading		5-6½"	Spec. 2331
		Bit. Overlay	24'	1½"	Spec. 2341
		Br. 36007, 95834			Repl. Br. 4534, 4506
M 1994	M94114	Spot Wedge			On Shoulder
C 1996	3608-44	Bit. Milling & Overlay	24'	Var.	Spec. 2347
		Bit. Shoulder	1'	1½"	Spec. 2331
M 1998	8821-15	Major Crack Repair			
C 1999	3608-42	Grading			Munic. Agree.
		Agg. Base		10"	Class 5
		Bit. Surfacing	51'	6"	Spec. 2331 & 2341
C 2000	3608-47	Mill & Bit Overlay	36'	Var.	Spec. 2350
M 2001	8821-58	Major Bituminous Crack Sealing			
C 2015	3608-49	Bit. Mill & Overlay	var.	var.	Spec. 2360
		Repair Br. 36003			
C 2019	3608-54	Grading			FDRepair
		Bit. Milling	var.	2"	Spec. 2360
		& Bit. Overlay		+5"	5" agg. base cl.6





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REMARKS: