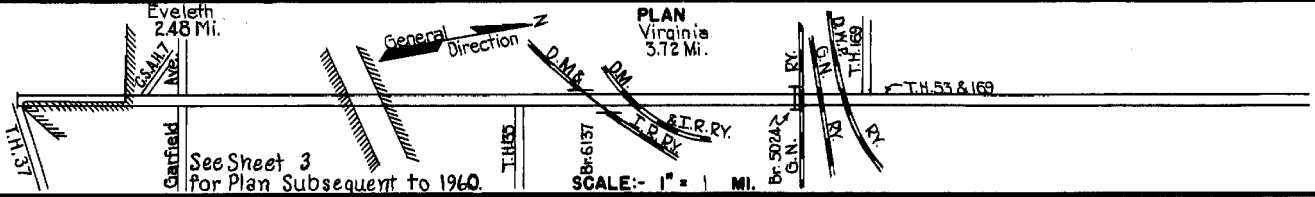


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HIGHWAY PLANNING SURVEY  
IN COOPERATION WITH  
U.S. PUBLIC ROADS ADMINISTRATION

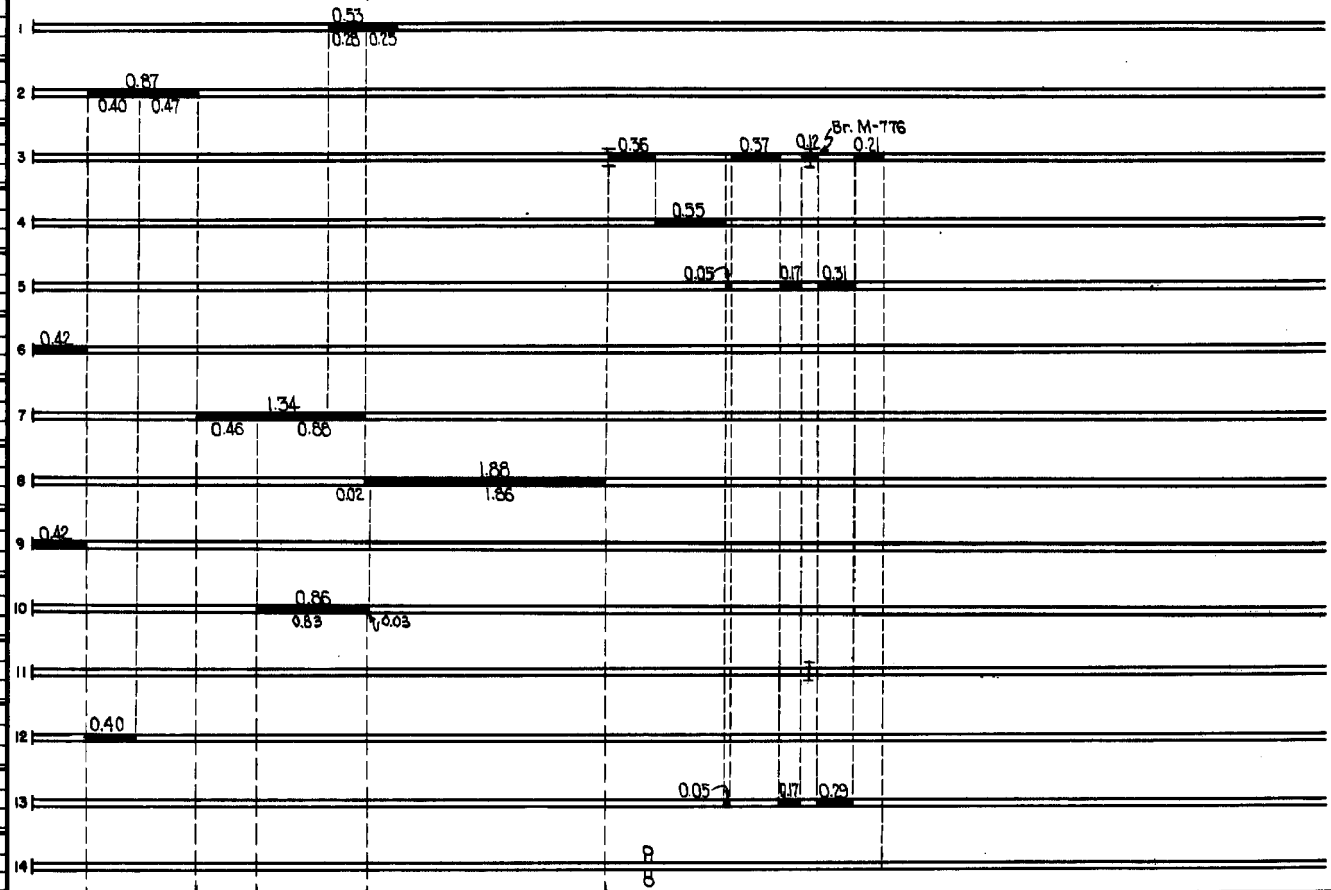
STATE OF MINNESOTA  
DEPARTMENT OF HIGHWAYS  
ROAD LIFE STUDIES  
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 6918  
TRUNK HIGHWAY 53  
COUNTY St. Louis  
DISTRICT 1B

LIMITS: N. Jct. T.H. 37 E. of Eveleth - S. Jct. T.H. 169 (N. Jct. T.H. 135 C.S. 6952)



YEAR BUILT	PROJECT N°	DESCRIPTION			CODE N°
		TYPE	WIDTH	THICKNESS	
		Grading	32'		No Record of Constr.
		Asphaltic Conc. Concrete Base	WW		No Record of Constr.
		Concrete	34'		No Record of Constr.
		Br. M-776 & 6137	34'		80' L. & 133' T.P.G.-OH
		Bitullithic Concrete Concrete Base	42'		No Record of Constr.
		Wood Block Concrete Base	34'	5"	No Record of Constr.
1920	53-11-4	Grading	30'		Co. Job 1903.
	53-11-018	Tiling			
1921	53-11-8	Asphaltic Conc. Concrete Base	WW		
1921	53-11-6	Concrete	24'	7 1/2"	
1922	53-11-013	Concrete	18'	7 1/2"	Co. Job 2112
1930	53-11-40	Concrete	30'	9-7-9	This project done jointly with Eveleth.
1931	53-11-41	Br. 5024	48'		37 B.S. Replaces Br. M-776
1933	53-11-45	Concrete	34'		
1936	53-11-48	Concrete (I)	34'		
1937	53-11-49	Crossing Signals			



YEARS		TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
FROM	TO		RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.
1921	1923	6.65	0.86	0.00	5.75	0.04	0.86	0.00	5.75	0.04
1930	1935	6.61	0.86	0.00	5.71	0.04	0.86	0.00	5.71	0.04
1936	1948	6.59	0.86	0.00	5.69	0.04	0.86	0.00	5.69	0.04
1949	1950	6.61	0.86	0.00	5.71	0.04	0.86	0.00	5.71	0.04
1951	1954	6.58	0.86	0.00	5.68	0.04	0.86	0.00	5.68	0.04
1955	1960	6.58	0.38	0.00	6.16	0.04	0.38	0.00	6.16	0.04
1961	1963	3.79	0.68	0.00	3.07	0.04	0.68	0.00	3.07	0.04

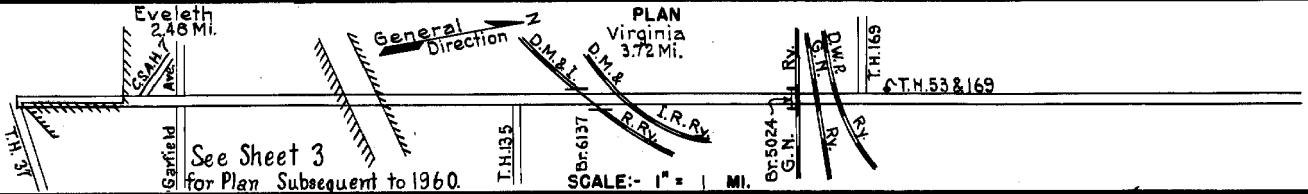
REMARKS: Layout is to scale as of 1936.  
(1) State paved center 20'; City widened at same time. Consisted of 4" Concrete cap on old 5" Concrete base.

PREPARED BY  
HIGHWAY PLANNING SURVEY  
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U.S. PUBLIC ROADS ADMINISTRATION

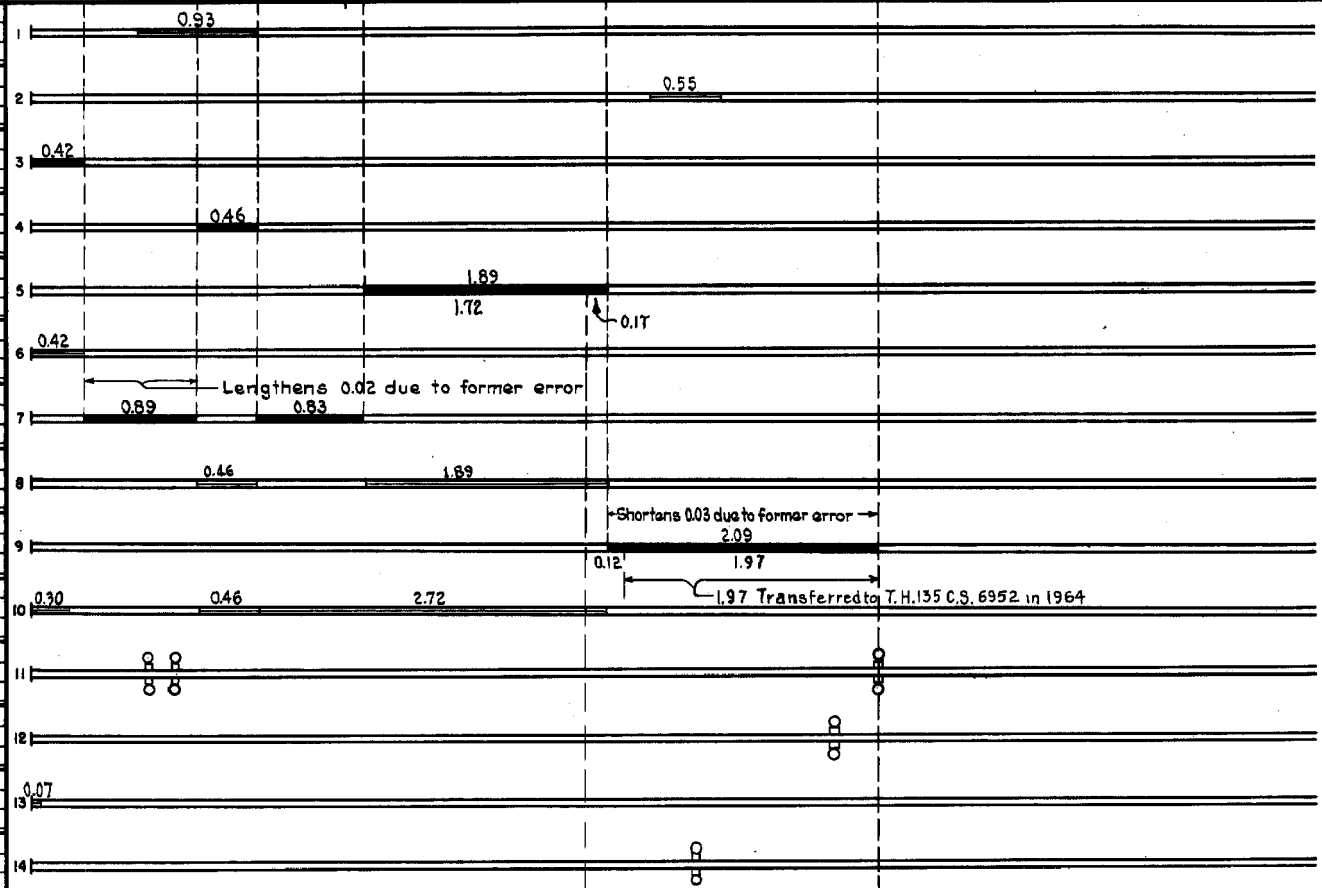
STATE OF MINNESOTA  
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CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 6918  
TRUNK HIGHWAY 53  
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LIMITS: N. Jct. T.H. 37 E. of Eveleth - S. Jct. T.H. 169 (N. Jct. T.H. 135 C.S. 6952)



YEAR BUILT	PROJECT N°	DESCRIPTION			CODE N°
		TYPE	WIDTH	THICKNESS	
M 1942	A.F.E. 5	Bit. Seal Coat			RC-3, 4648 Gal./Mi. Grav. 180 C.Y./Mi. Maint. Dept.
M 1944	A.F.E. 4				RC-3, 3727 Gal./Mi. Agg. 138 C.Y./Mi. Maint. Div.
M 1945	A.F.E. 5	Bit. Seal Coat	31.5		
C 1947	6918-01	Gravel Base Plant Mix. Bit.	30' 5"	22' 14"	Over Old Concrete
C 1948	6918-04	Plant Mix. Bit.	35' 2" added		On old Conc. Base
C 1948	6918-04	Gravel Base Plant Mix. Bit.	6' 9"	28' 4"	Widen old 24' Conc. Base 3' Rt. & Lt. Spot Bit. Stab. Lift
M 1949	A.F.E. 4	Bit. Fog Seal	22'		RCS-1, 531 Gal. Agg. 8 C.Y.
C 1949	6918-06	Hot Asphaltic Concr.	30' 4"	2 3/4"	On Old Conc. Base
M 1950	A.F.E. 4 A.F.E. 5	Bit. Fog Seal (1.89 Mi.) Bit. Seal Coat (0.46 Mi.)	33'		RT-10 (RC-1), 4853 Gal. Agg. 174 C.Y.
C 1951	6918-07	Conc. Base (Widening)	0-13	6"	On 6" Gravel
(2)	6918-08	Asphaltic Concrete	42' 2"	2 3/4"	On old concrete
M 1952	A.F.E. 5	Light Bit. Seal (0.46 Mi.) Blotter Treat. (3.02 Mi.)	36' 4'		Bit. 3022 Gal. Agg. 24 C.Y. On Shoulders
C 1953	6918-14 A & B 6918-15	Traffic Signals			
C 1955	6918-13	Grade X-ing Signals			
M 1956	A.F.E. 617	Sag Repair	30'		MC-2, 40 Gal. Bit. Mix. 51 Tons
C 1959	6918-24	Traffic Signals			



YEARS FROM TO		TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
			RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.
			See Sheet		No. 3					

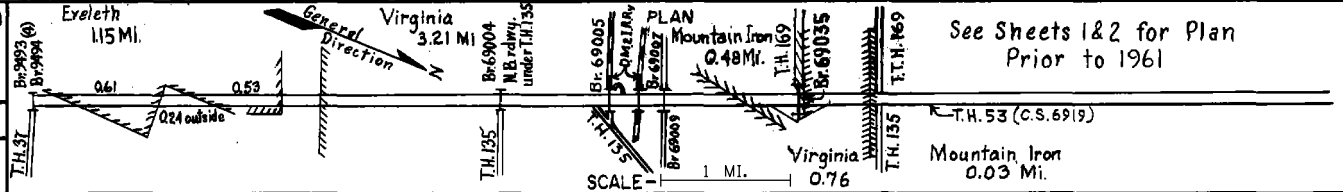
REMARKS: See Sheet No. 1  
(2) Contract not final but work substantially complete.

PREPARED BY  
TRAFFIC AND PLANNING DIVISION  
IN COOPERATION WITH  
U.S. DEPARTMENT OF COMMERCE  
BUREAU OF PUBLIC ROADS

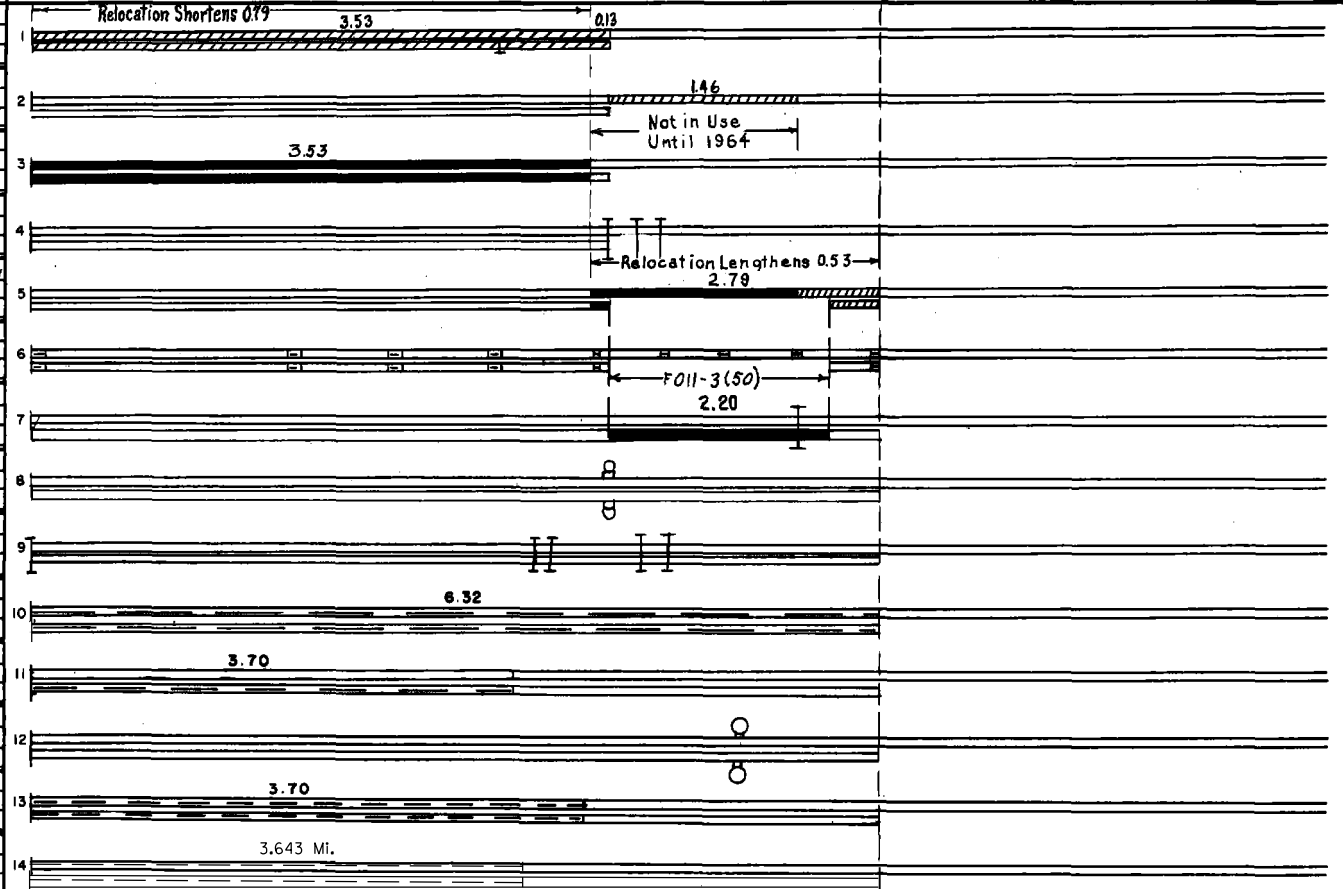
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CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 6918  
TRUNK HIGHWAY 53  
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LIMITS: N. Jct. T.H. 37 E. of Eveleth - S. Jct. T.H. 169 (N. Jct. T.H. 135 C.S. 6952)  
Ref. Pt. 060+00.320 - 066+00.663



YEAR BUILT	PROJECT NO.	DESCRIPTION	WIDTH	THICKNESS	REMARKS
C	6918-25 & 23	Grading Sub-base Gravel & Bit. Base (3) Br. 69004			Divided Highway 139' P.C.G. - U.P.
C	6918-27	Grading on S.B. rdwy.	59'		
C & M	6918-31	Bit. Shoulders P.C. Concrete Bit Seal Coat	2'-24"	9"	on T.H. 53
C	6918-69005	Br. 69005	39'		217' C.S. - O.H.
C	6918-69007	Br. 69007	30'		163' B.S. - O.H.
C	6918-69009	Br. 69009	30'		125' B.S. - O.H.
C	6918-28(5)	Grading Sub-base, Base Asphaltic Concrete	24'-52'	23"-29"	0.59 mi. Divided Highway 1" over 3" Bit surface
C	6918-33	Lighting Systems			
C	6918-39	Lighting Systems			
C	6918-69035	Br. 69035	203'		203' P.C.G. - U.P.
C	6918-43	Grading, Base, Bit. Surf. Bit. Shoulders	24' 3"	3"	N.B. Rdwy only 3' inside 10' outside
C	6918-48	TRAFFIC SIGNALS			At 12TH AVE IN VIRGINIA
C	6917-9493	Bit. Widening & Overlay Br. Repaired & Overlay			Br. 69007, Br. 69009 69008, 69010
C	6900-19	Traffic Barrier Construction			
M	6918-52	Concrete Joint Crack & Panel Repair & Resealing			NB Roadway Only
C	6918-52	Grading Intersection Rev. Traffic Control Signals			At 13th St.
M	6918-52	Spot Bit. Shoulder Overlays	3'-10'	Var.	Spec. 2331 - 3925 Tons RC 250 - 2545 Gpl.
M	4117	Conc. Repair			



YEARS		TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
FROM	TO		RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.
1964	1971	6.32	2.00	0.00	4.22	0.10	2.00	0.00	4.22	0.10
1972	1975	6.32	0.71	0.00	5.51	0.10	0.71	0.00	5.51	0.10
1976		6.32	0.69		5.53	0.10	0.69		5.53	0.10

REMARKS: See Sheet No. 1.  
(3) Bituminous base only on portions of one roadway. The northerly 0.13 mi. of S.P. 6918-23 not in use at this time.  
(4) Br. 9493 S.B. & Br. 9494 N.B. See C.S. 6917. (5) The southerly 0.13 mi. of the above 2.79 mi. constructed under C.S. 6918-31.



